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TO:

November 13, 2003

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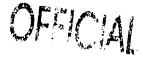
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FROM: Nic	ck Gallo		
U.S. Application 1	No. 10/659,938 - Filed	d September 11, 2003	
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Nonfinal Amenda	ient		
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PATENT

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Appl. No.:

10/659,938

Confirmation No.:

To be assigned

Applicant(s): Amitabh Vyas

Filed:

September 11, 2003

Art Unit: Examiner: To be assigned To be assigned

Title:

APPARATUS AND METHOD FOR FRICTION

STIR WELDING WITH A VARIABLE SPEED PIN

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038190/268370

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## PRELIMINARY AMENDMENT 37 CFR § 1.115

Sir:

Please enter this Preliminary Amendment before calculating the claim fee and amend the above-identified application as follows:

Amendments to the Claims are reflected in the listing of claims beginning on page 2 of this paper.

Remarks begin on page 8 of this paper.